

ELECTRONIC VALVE SPECIFICATIONS

SPECIFICATION AD/CV 4108 ISSUE 1. DATED 1.10.1962

AMENDMENT No. 2.

(i) Page 4. 4.9.6.3. Glass Strain

Following '2.5' in the column headed 'AQL' (% Defective) insert 'Note 26'.

(ii) Page 7. Insert new Note 26 as follows:-

"26. In the case of valves with gold plated pins the AQL (% Defective) shall be 6.5."

T.V.C. for A.S.W.E.

July 1964

(22888)

ELECTRONIC VALVE SPECIFICATIONS

SPECIFICATION AD/CV4108 ISSUE NO. 1 DATED 1.10.1962

AMENDMENT NO. 3

Page A. DIMENSIONS

- (i) 'A' Seated height, Max. Amend '55.6' to read '49.2'
- (ii) 'C' Overall length, Max. Amend '62.7' to read '55.6'

T.V.C. for A.S.W.E.

October, 1964
(N.228881)

VALVE ELECTRONIC

ADMIRALTY SURFACE WEAPONS ESTABLISHMENT

Specification AD/CV4108 incorporating MIL/1301B/NAVY Issue 1 dated 1.10.1962 To be read in conjunction with K1006 and BS448	<u>SECURITY</u>	
	<u>Specification</u> Unclassified	<u>Valve</u> Unclassified

<u>TYPE OF VALVE:</u> Medium Mu Double Triode <u>CATHODE:</u> Indirectly heated <u>ENVELOPE:</u> Glass <u>PROTOTYPE:</u> 7308 <u>E.I.A. DESIGNATION:</u>	<u>MARKING</u>	
	See K1001/4 Additional marking 7308	
<u>BASE</u> BS.448/B9A		

<u>RATING</u> (All limiting values are absolute)			<u>CONNECTIONS</u>		
		Note	PIN	ELECTRODE	
Heater Voltage (V)	6.3		1	Anode"	a"
Heater Current (A)	.335		2	Grid"	g"
Max. Anode Voltage (V)	100	A	3	Cathode"	k"
Max. "No-load" Anode Voltage D.C. (V)	250	A	4	Heater	h
Max. Anode Dissipation (W)	1.65	A	5	Heater	h
Max. Heater-Cathode Voltage (V)	{ +70 -135	A	6	Anode'	a'
Max. Negative Grid Voltage (V)	110	A	7	Grid'	g'
Amplification Factor	33	B	8	Cathode'	k'
Mutual Conductance (mA/V)	12.5	B	9	Int. Shield	
Max. Bulb Temperature (°C)	165		<u>DIMENSIONS</u>		
MAX PEAK VOL ANODE (120V)	400		Dimensions (min.)		
				MIN.	MAX
			A. Seated Height	-	55.6
			B. Diameter	19.0	22.2
			D. Overall length	-	62.7

<u>CAPACITANCES (NOM.)</u>			<u>MOUNTING POSITION</u>		
C ag (pF)	1.4	A.C.	Any		
C in (pF)	3.3	A.C.			
C out' (pF)	1.8	C.			
C out" (pF)	1.7	C.			
C g' to g" (max.) (pF)	.008	C.			
C a' to a" (max.) (pF)	.060	C.			

NOTES

A. Per section.
 B. At $V_a(b) = 100V$; $V_g(b) = +9V$; $R_k=680 \text{ ohm}$
 C. Without external shield
 D. The Joint Services Catalogue Number is:- 5960-99-037-2502

CV4108

MIL-E-1/1301B(NAVY)

MILITARY SPECIFICATION SHEET

ELECTRON TUBE, TYPE 7308.

The requirements and tests of the latest issue of Specification MIL-E-1 shall apply, except as otherwise required herein.

Description: Twin Triode, Medium Mu							
Ratings:	Ef V	Ebb Vdc	Eb Vdc	Ecc Vdc	Ec Vdc	Ehk v	Rk/k ohms
Absolute Maximum:	6.6	--	250	--	--	70	--
Minimum:	6.0	--	--	--	-110	-135	--
Test Cond:	6.3	100	Approx.90	+ 9	--	--	680

Ratings:	Rg/g Meg	Ik/k mAdc	Ic/g mAdc	Pp/p W	T envelope °C	Alt ft.
Absolute Maximum:	0.5	22	--	1.65	165	60,000
Minimum:	--	--	--	--	--	--
Test Cond:	--	--	--	--	--	--

Note 1

Cathode: Coated unipotential

Base: Miniature Button, 9 pin,

Pin No: 1 2 3 4 5 6 7 8 9

Element: 2p 2g 2k h h lp lg lk sd

Diameter: 7/8 inch max.

Height: 2-3/16 in. max.

Envelope: T-6-1/2

For the purposes of acceptance inspection, use applicable reliable paragraphs of Specification MIL-E-1.

Ref.	Test	Conditions	AQL % Defec- tive	Insp. Level or Code	Sym.	Limits (See Note 3)						
						Min.	LAL	Bogie	UAL	Max.	ALD	Units
3.1	<u>General</u> Qualifi- cation	Required Note 22	--	--	--	--	--	--	--	--	--	--
3.6	Perform- ance		--	--	--	--	--	--	--	--	--	--
3.7	Marking <u>Qualifi- cation</u> <u>Tests</u> (see Note 17)	Note 21	--	--	--	--	--	--	--	--	--	--
--	Cathode	Coated unipot- ential	--	--	--	--	--	--	--	--	--	--
3.4.3	Base connec- tions	Outline E9-1	--	--	--	--	--	--	--	--	--	--
4.9.9.9	Vibration:	Rp=2,000 Gk=1,000 uf Note 16	--	--	Ep	--	--	--	--	100	--	mVac

Ref	Test	Conditions	AQL (% Defec- tive	Insp. Level or Code	Sym- bol	Limits Note 4					Units		
						Min	LAL	Bogie	UAL	Max		ALD	
<u>Measurements acceptance tests, part 1, Note 3</u>													
4.10.8	Heater Current		-	-	If	-	320	335	350	-	28	mA	
4.10.8	Heater Current		0.65	II	If	305	-	-	-	365	-	mA	
4.10.15	Heater- Cathode Leakage	Ehk= +100 Vdc. Ehk= -100 Vdc. Note 2	0.65	II	(Ihk {Ihk	-	-	-	-	10	-	µAdc.	
						-	-	-	-	10	-	µAdc.	
4.10.6.1	+Grid Current(1)	Note 2	0.65	II	Ic	0	-	-	-	0.1	-	uAdc	
4.10.4.1	Plate Current(1)	Ebb= 90Vdc Ecc= 0 Rk =80 Note 2	-	-	Ib	-	13.3	15.0	16.7	-	5.4	mAdc	
4.10.4.1	Plate Current(1)	Ebb= 90Vdc Ecc= 0 Rk= 80 Note 2	0.65	II	Ib	11.3	-	-	-	18.7	-	mAdc	
4.10.4.1	Plate Current(2)	Rk/K= 680 µmhos Ec=-15Vdc Eb=150V. Note 2	0.65	II	Ib	-	-	-	-	5	-	µAdc	
4.10.9	Transcon- ductance(1)	Note 2	-	-	Sm	-	11700	12500	13300	-	2500	µmhos	
4.10.9	Transcon- ductance(1)	Note 2	0.65	II	Sm	10400	-	-	-	14600	-	µmhos	
4.7.5.	Continuity and Shorts (Inoper- tives)		0.4	II	-	-	-	-	-	-	-	-	
4.9.1.	Mechanical	Envelope Outline No (6-7)	-	-	-	-	-	-	-	-	-	-	
<u>Measurements acceptance tests, part 2.</u>													
4.8	Insulation of Electrodes	Note 2 g-all= 10 meg. p-all in series.	2.5	L6	(R. { (R.	100	-	-	-	-	-	-	Meg.
						100	-	-	-	-	-	Meg.	
4.10.9	Transcon- ductance(2)	Ef=5.7Vac. Note 2	2.5	I	Sm: Ef.	-	-	-	-	15	-	%	

Ref:	Test	Conditions	AQL (% Defec- tive)	Insp. Level or Code	Limits, Note 4							Units							
					Syn	Min.	LAL	Bogie	UAL	Max.	ALD								
4.10.11.2	Amplification Factor		6.5	1	Mu	26.5	---	---	---	39.5	---								
4.10.6.1	Grid Current(2)	Notes 2 and 15	2.5	1	Ig	0	---	---	---	-0.5	---	µAdc							
4.10.3.1	R.F. Noise	Ecal=30 mV Notes 16 and 18	2.5	1			---	---	---	---	---								
4.10.3.4	Noise and Micro-phonics. This test may be carried out on alternative approved test gear to that called up in Note 20.	Ebb=250 Vdc: Rk=680 ohms: Ecal=5 mVac: Ck=100µf Rp=10,000 Notes 2 and 20	2.5	1			---	---	---	---	---								
4.10.14	Capacitance		6.5	Code	E	Cgg: 1.2 Cin: 2.7 Cout: 1.6 Cout: 1.5 Cgg Cgp	---	---	---	1.6	---	pf							
	No Shield	Note 2								---	---	---	3.9	---	pf				
	No Shield	Note 2								---	---	---	---	---	---	---	---	---	---
	No Shield	Sect.1								---	---	---	2.0	---	---	---	---	---	---
	No Shield	Sect.2								---	---	---	1.9	---	---	---	---	---	---
	No Shield									---	---	---	.008	---	---	---	---	---	---
	No Shield		---	---	---	---	---	---	---	.060	---	---							
4.9.12.1	Low Pressure Voltage Breakdown:	Pressure = 55+ 5 mmHg: Voltage= 300 Vac	6.5	Note			---	---	---	---	---	---							
4.9.19.1	Vibration (2):	Rp=2,000 Ck=1,000 Note 16	6.5	Code	Ep:	---	---	---	---	50	---	mVac							
<u>Degradation Rate Acceptance Tests Note 6</u>																			
4.9.20.5	Shock	Hammer Angle = 30° Ehk = +100Vdc: Note 5:		---			---	---	---	---	---	---							
4.9.20.6	Fatigue	G=2.5 Fixed Frequency 50 c.p.s.	6.5	Note			---	---	---	---	---	---							
---	Post Shock and Fatigue Test End Points	Vibration (2) Heater Cathode Leakage Ehk=+100 Ehk=-100	---	---	Ep:	---	---	---	---	75	---	mVac							
			---	---	Ihk:	---	---	---	---	15	---	µAdc							
			---	---	Ihk:	---	---	---	---	15	---	µAdc							

Ref.	Test	Conditions	AQL (% Defec- tive)	Insp. Level or Code	Limits Note 4						Units	
					Sym.	Min.	LAL	Bogle	UAL	Max.		AID
4.9.6.1	Miniature Tube Base Strain:	Trans- conductance (1)	---	---	Sm:	9,000	---	---	---	16,500	---	pmhos
		Grid Current (1)	---	---	Ic:	0	---	---	---	-0.2	---	μAdc
4.9.6.3	Glass Strain		2.5	I								

Ref.	Test	Conditions	AQL (% Defec- tive)	Insp. Level or Code	Allowable defectives per characteristics		Sym.	Limits		Units
					1st sample	Combined samples		Min	Max	
<u>Acceptance Life</u>		<u>Tests. Note 6</u>								
4.11.7	Heater-Cycling Life Test:	Ef=7.5V;Ehk= +100V dc Ec=Eb=0; 1 min. on, 4 min. off Note 7	---	---						
4.11.4.	Heater Cycling Life Test End Points	Heater-Cath- ode Leakage Ehk=+100V dc Ehk=-100V dc	---	---			Ink:	---	20	μAdc
4.11.3.1	Stability Life Test: (a)	Ehk=+135V dc Rg=47,000 TA=Room Notes 2 and 8	1.0	Code I						
4.11.4	Stability Life Test End Points (2 and 20 hours)	Change in Transconduct- ance (1) of individual tubes	---	---			ΔSm: t	---	10	%
4.11.3.1.	Survival Rate Life Tests (b)	Stability Life Test Conditions or Equivalent; Notes 2, 9 and 10	---	II						
4.11.4	Survival Rate Life Test End Points (100 hours)	Continuity and Shorts (Inoper- atives) Transconduct- ance (1)	0.65 1.0	---			Sm:	9000	---	μmhos

Ref.	Test	Conditions	AQL (% Defec- tive)	Insp. Level or Code	Allowable defectives per characteristic		Sym.	Limits		Units
					1st sample	Comb- ined samples		Min.	Max.	
Acceptance Life Tests Note 6 (Cont'd).										
4.11.3.1	Inter- mittent Life Test	Stability Life Test Conditions: T Bulb=165°C Min. Notes 2, 11 and 12	---	---	---	---		---	---	---
4.11.4	Inter- mittent Life Test End Points: 500 hours)	Note 13 Inoperatives (Note 14) Grid Current (1) Heater Current Change in Trans- conductance (1) of individual tubes	---	---	1	3	Ic: 0	-0.9		µAdc
			---	---	1	3	If: 305	365		mA
			---	---	1	3	ΔSm: t	15		%
4.11.4		Transconductance (2) Heater Cathode Leakage Ehk=+100Vdc Ehk=-100Vdc Insulation of Electrodes g-all p-all Transconductance (1) average change Total Defectives	---	---	2	5	ΔSm: E	15		%
			---	---	1	3	(Ihk: --- (Ihk: ---	20 20		µAdc µAdc
			---	---	2	5	(R: 50 (R: 50	--- ---		Meg Meg
			---	---	---	---	Avg ΔSm t	15		%
4.11.4	Inter- mittent Life Test End Points: (1000 hrs.)	Note 13 Inoperatives: Note 14 Grid Current (1) Heater Current Change in Transconductance (1) of individual tubes	---	---	2	5	Ic: 0 If: 305	-0.9 365		µAdc mA
			---	---	2	5	ΔSm t	25		%
4.11.4		Heater Cathode Leakage Ehk=+100V dc Ehk=-100V dc Insulation of Electrodes g-all p-all Total Defectives	---	---	2	5	(Ihk --- (Ihk ---	20 20		µAdc µAdc
			---	---	3	6	(R: 50 (R: 50	--- ---		Meg Meg
			---	---	5	10				
4.9.18.1.1	Container Drop:	Notes 23 and 24								
5.1	Preparation for delivery	Note 25								

- Note 1: This value is for operation under fixed bias conditions. With cathode bias, R_g may be 1 megohm maximum.
- Note 2: Test each unit separately.
- Note 3: The AQL for the combined defectives for attributes in measurements acceptance tests, part 1, excluding inoperatives and mechanical shall be 1.0 per cent. A tube having one or more defects shall be counted as one defective. Standard MIL-STD-105, inspection level II shall apply.
- Note 4: Variable sampling procedures: (See 4.1.1.7).
- Note 5: A grid resistor of 0.1 megohm shall be added; however, this resistor will not be used when a thyratron type short indicator is employed.
- Note 6: Destructive tests: Tubes subjected to the following destructive tests are not to be accepted under this specification:
- | | |
|----------|--------------------------|
| 4.9.20.5 | Shock |
| 4.9.20.6 | Fatigue |
| 4.11.7 | Heater-Cycling Life Test |
| 4.11.5 | Intermittent Life Test |
- Note 7: The no load to steady full load regulation of the heater voltage supply shall be not more than 3.0 per cent. This test shall be made on a lot by lot basis. A failure or defect shall consist of an open heater, open cathode circuit, heater cathode short, or heater cathode leakage current in excess of the heater cycling life test end point limit specified herein.
- Note 8: The sampling and testing procedure for the Stability life test shall be in accordance with paragraph 20.2.5.1 of Appendix C of Specification MIL-E-1.
- Note 9: The sampling and testing procedure for the Survival rate life test shall be in accordance with paragraphs 20.2.5.2 through 20.2.5.2.4 of Appendix C of Specification MIL-E-1.
- Note 10: The equivalent stability life test conditions for Survival rate life test shall be in accordance with paragraph 20.2.5.2.5 of Appendix C of Specification MIL-E-1.
- Note 11: Sampling and acceptance procedures for Intermittent life tests shall be in accordance with paragraph 20.2.5.3 of Appendix C of Specification MIL-E-1.
- Note 12: Envelope temperature is defined as the highest temperature indicated when using a thermocouple of ~~1/16~~ 40BS or smaller diameter elements welded to a ring of 0.025 inch diameter phosphor bronze in contact with the envelope. Envelope temperature requirements will be satisfied if tube, having bogie lb (+ 5%) under normal test conditions, is determined to operate at minimum specified temperature at any point in the life test rack.
- Note 13: For order for evaluation of life test defects, see paragraph 4.11.3.1.2 of Specification MIL-E-1.
- Note 14: An inoperative as referenced in life test is defined as a tube having one or more of the following defects: discontinuity (ref. Specification MIL-E-1 par. 4.7.1), shorts (ref. Specification MIL-E-1, par. 4.7.2), air leaks (ref. Specification MIL-E-1, par. 4.7.6).
- Note 15: Prior to this test, tubes shall be preheated a minimum of 5 minutes with all sections operating at the conditions indicated below. A 3 minute test is not permitted. Test at preheat conditions within 3 seconds after preheating. Grid current (2) shall be the last test performed on the sample selected for the grid current (2) test.

Ef	Eoc	Ebb	Rk	Rg
V	Vdc	Vdc	ohms	Meg
(7.0)	(+9)	(100)	(680)	(0.047)

- Note 16: Tie 1k to 2k; 1g to 2g and 1p to 2p. Parasitic suppressors of 50 ohms permitted.
- Note 17: All tests listed hereon shall be performed during qualification; however, these three tests are normally performed for qualification inspection only.
- Note 18: In addition to the rejection criteria of paragraph 4.10.3.1 of Specification MIL-E-1, the output shall be read on a VU meter using a rejection limit of 5 VU. Five VU is the meter deflection obtained with a steady state output of 3 Mw from the amplifier.
- Note 19: This test shall be conducted on the initial lot and thereafter on a lot approximately every 30 days. Once a lot has passed, the 30-day rule shall apply. In the event of lot failure the lot shall be rejected and the succeeding lots shall be subjected to this test until a lot passes. Standard MIL-STD-105, sample size code letter F, shall apply.
- Note 20: The rejection level shall be set at the VU meter reading obtained during calibration. Test gear other than the VU meter may be used if approved by the Specification Authorities.
- Note 21: Omitted.
- Note 22: Omitted.
- Note 23: Not required during qualification of tube.
- Note 24: Rough handling (container drop) test (d) and container size B shall apply.
- Note 25: Preservation, packaging and packing - unless otherwise specified in the contract or order, preservation, packaging and packing shall be as follows:-
- (a) Preservation and packaging shall be sufficient to afford adequate protection against corrosion and deterioration during shipment from the supply source to the using activity and until installation.
 - (b) Packing shall be accomplished in a manner which will insure acceptance and protection against physical or mechanical damage during direct shipment from the supply source to the using activity.