

Specification MOA/ CV4123 Issue 1 Dated 1st March 1965 To be read in conjunction with K1001, BS448 and BS1409	<u>SECURITY</u>	
	Specification Unclassified	Valve Unclassified

indicates a change

<u>TYPE OF VALVE:</u> Reliable high vacuum half wave rectifier with special base <u>CATHODE:</u> Directly heated <u>ENVELOPE:</u> Glass <u>PROTOTYPE:</u> VX3549	<u>MARKING</u>																						
	See K1001/4																						
	<u>BASE</u>																						
	Special (See Drawing)																						
<u>RATINGS AND CHARACTERISTICS</u> (Absolute, non-simultaneous and not for Inspection purposes)		<u>CONNECTIONS</u>																					
Filament Voltage Filament Current Max. P.I.V. Max. Peak Anode Current (Recurrent) Max. Mean Rectified Current Max. Shock (Short Duration) Max. Acceleration (Continuous)	<u>Notes</u> <table border="1"> <tr> <td>(V)</td> <td>1.4</td> <td></td> </tr> <tr> <td>(mA)</td> <td>200</td> <td></td> </tr> <tr> <td>(kV)</td> <td>20</td> <td>A</td> </tr> <tr> <td>(mA)</td> <td>5</td> <td>A</td> </tr> <tr> <td>(mA)</td> <td>0.5</td> <td>A</td> </tr> <tr> <td>(g)</td> <td>500</td> <td></td> </tr> <tr> <td>(g)</td> <td>2.5</td> <td></td> </tr> </table>	(V)	1.4		(mA)	200		(kV)	20	A	(mA)	5	A	(mA)	0.5	A	(g)	500		(g)	2.5		Top cap: Anode Base contacts: Filament
(V)	1.4																						
(mA)	200																						
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(g)	2.5																						
		<u>DIMENSIONS</u> (See Drawing)																					
<u>TYPICAL OPERATION</u> <u>Two Valves as doublers</u>	<u>MOUNTING POSITION</u> Any																						
Operating frequency (nom) Output voltage (nom). Mean Current C_{res}																							
<u>CAPACITANCE</u> C_{a-f} (nom).	<table border="1"> <tr> <td>k_o/s</td> <td>20</td> <td>B</td> </tr> <tr> <td>kV</td> <td>16</td> <td></td> </tr> <tr> <td>μA</td> <td>200</td> <td></td> </tr> <tr> <td>pF</td> <td>300</td> <td></td> </tr> </table>	k _o /s	20	B	kV	16		μ A	200		pF	300											
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kV	16																						
μ A	200																						
pF	300																						
<u>NOTES</u> <ul style="list-style-type: none"> A. Delayed Switching below 400 cycles. B. Sinusoidal input. C. NATO Stock Number. 5960-99-037-4626 																							

<u>TESTS</u>											
Test conditions - unless otherwise stated:-											
K1001	Test	Test Conditions	AQL %	Insp. level	Symbol	Limits					
						Min.	LAL	Bogey	UAL	Max.	ALD
7.1	Glass Strain		6.5	I							
	<u>GROUP 'A'</u>										
11.1	Vibration	No Voltages Accel. = 5g F = 50 c/s Dur: 1 minute Note 1		100%							
	Filament Current	$V_a = 0$		100%	I_f	180		200		220	mA dc
	Anode Current (1)			100%	I_a	7.0		11.0		15.0	mA dc
	High Voltage Load	Notes 2 & 3		100%							
	Anode Current (2)	$V_f = 1.0V$		100%	I_a	5.0					mA dc
	Insertion withdrawal forces	See Outline Drawing Fig.1 Page 5		100%							
	<u>GROUP 'C'</u>		6.5	IA	C_{a-f}				1.5		pF
11.3	GROUP 'D' Fatigue	Combined AQL $V_f = 1.4V$ switched 1 min. on 3 mins.off; $V_a = 0$ Min.pk.accel: = 5g F = 170 c/s Duration = 30+30+39hrs.	6.5	IA							

TESTS (Cont'd)

X1001	Test	Test Conditions	AQL %	Insp. Level	Symbol	Limits					Units
						Min.	LAL	Bogey	UAL	Max.	
11.4	<u>Post Fatigue Tests</u>	V _a = 0 Anode Current (1) High Voltage Load Shock	2.5		I _f	180				220	mA dc
	Filament Current		2.5		I _a	6.0					
	Anode Current (1)		2.5	IA							
	High Voltage Load Shock		6.5								
	<u>Post Shock Tests</u>	V _a = 0 Anode Current (1) High Voltage Load	2.5		I _f	180				220	mA dc
	Filament Current		2.5		I _a	6.0					
	Anode Current (1)		2.5								
	High Voltage Load		2.5								
AVI/5	<u>GROUP 'E'</u>	Note 5 Change in Anode Current (1) Intermittent Life Test Life Test End Point 1000 hrs. Inoperatives									
	Life										
	<u>Stability Life Test</u>				I						
	Change in Anode Current (1)		1.0		I _a						%
	Intermittent Life Test										
	Life Test End Point 1000 hrs.										
	Inoperatives										
	Filament Current		2.5		I _f	170				-	mA dc
AVI/5.6	Anode Current (1)		2.5		I _a	1				-	

K1001	Test	Test Conditions	AQL %	Insp. Level	Sym-Bol	Limits						Units
						Min.	LAL	Bogey	UAL	Max.	ALD	
AIX/ 2.5	<u>GROUP 'F'</u> Electrical Re-test after 28 days holding period			100%								
AVI/ 5.6	Inoperatives		0.5									

NOTES

1. Valves are to be mounted in a horizontal plane. This test is to be performed prior to any electrical tests.
2. Valves shall be operated in a half-wave rectifier circuit which complies with the following conditions:-

P.I.V. 20 - 22 kV

I_a (pk. recurrent) 5.0 mA (min.)

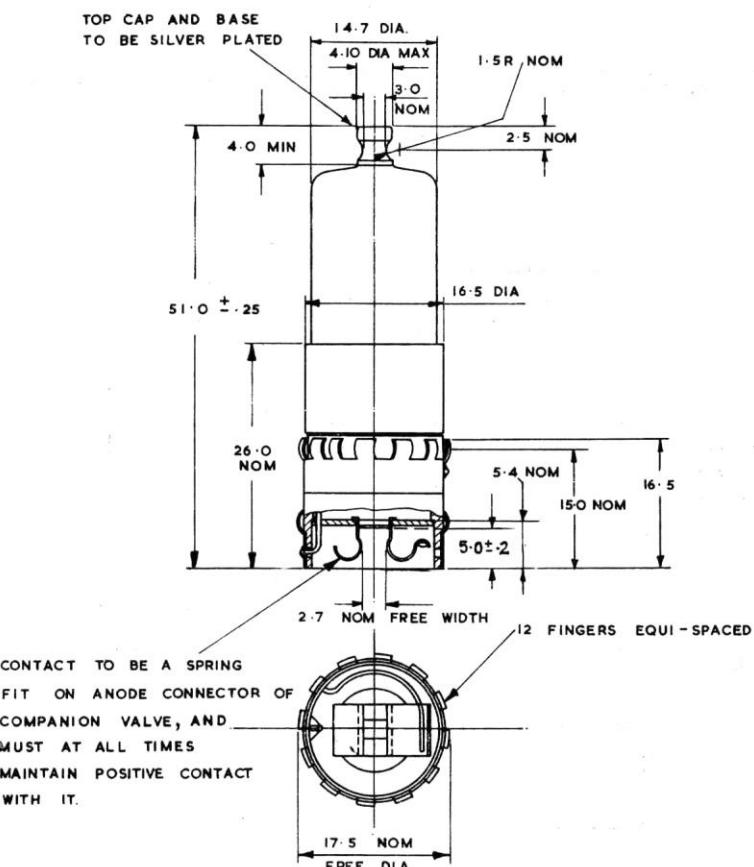
I_a (mean dc) 200 μ A (min.)

F_{osc} in the range 1 kc/s to 100 kc/s

A typical circuit operating at a frequency of approximately 20 kc/s is shown in Fig 3.

3. Each valve shall be run under the conditions set out in Note 2 for at least one minute. Valves shall be rejected for any signs of softness, persistent flashing or fluctuations in output voltage.
4. Measured with the valve cold in a suitable holder at a nominal frequency of 1 Mc/s.
5. Valves shall be run under the conditions set out in Note 2. except that P.I.V. to be 18 to 20kV and I_a values to be nominal.

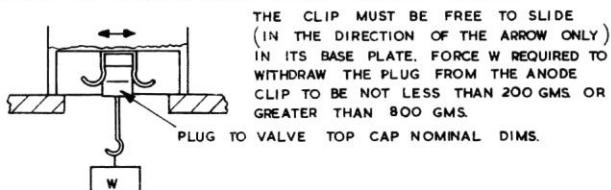
FIG. I
E.H.T. RECTIFIER
THIRD ANGLE PROJECTION



I. ALL DIMENSIONS ARE MAXIMUM UNLESS OTHERWISE STATED.

2. EACH CONTACT RING MUST ACCEPT A STANDARD RING GAUGE .6875" INT. DIA. BY 1" LONG. FORCE REQUIRED TO INSERT AND WITHDRAW TO BE 150 GMS. MIN. TO 550 GMS. MAX. MAXIMUM DIFFERENCE BETWEEN CONTACT RINGS SHALL NOT EXCEED 200 GMS. AND MAXIMUM WITHDRAWAL FORCE SHALL NOT EXCEED 1,000 GMS. PER VALVE.

3. THE ANODE CLIP SHALL BE TESTED IN THE FOLLOWING MANNER:-



4. WHEN THE COMPLETE VALVE IS INSERTED INTO PARALLEL SIDED TUBE OF 17.5 M.M. DIA. THE ANODE CAP TO BE CONCENTRIC WITHIN ± .5 M.M.

ALL DIMENSIONS IN MILLIMETRES

FIG 2

TYPICAL VALVE SOCKET ARRANGEMENT
THIRD ANGLE PROJECTION

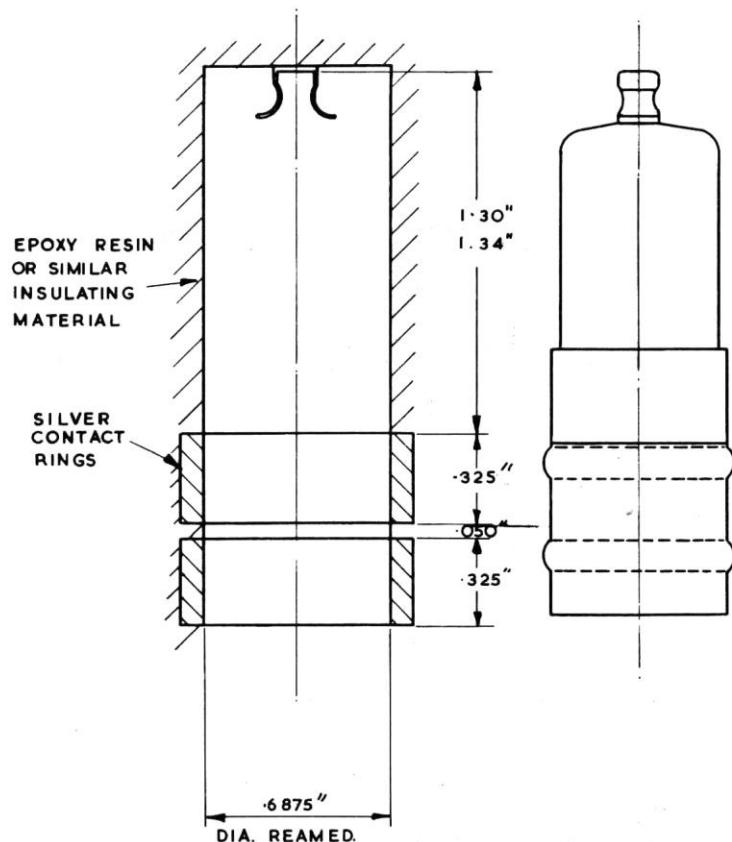
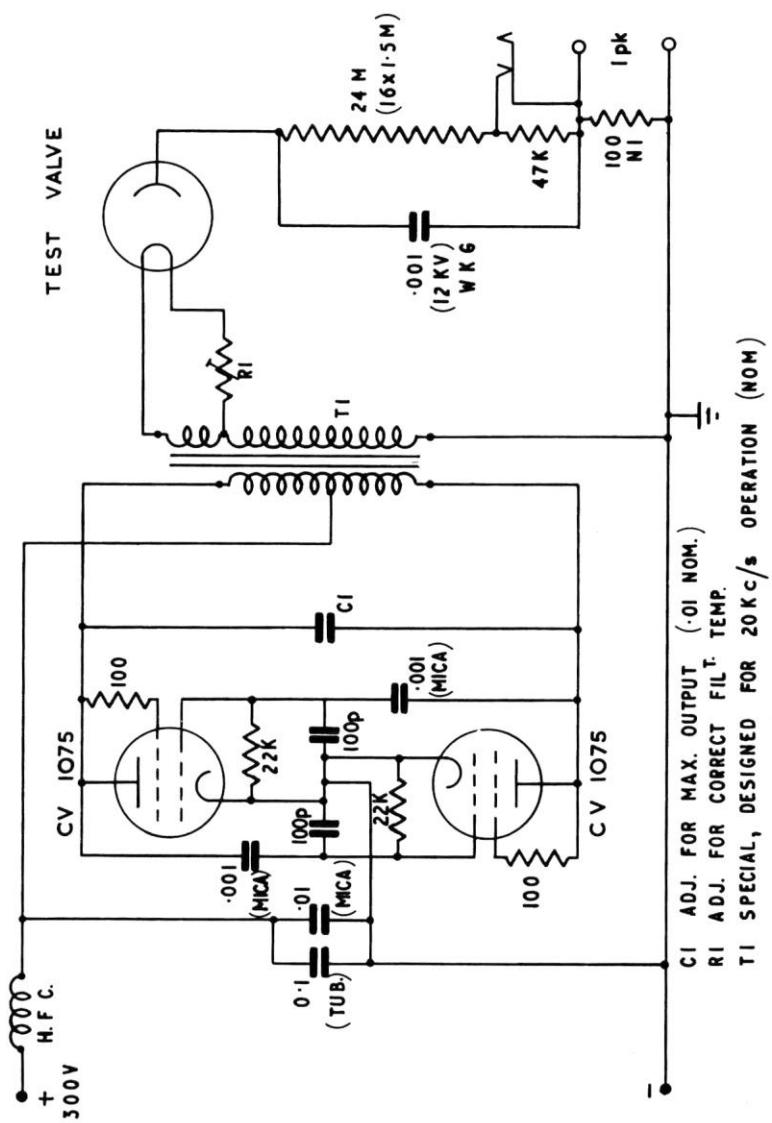


FIG. 3
LOAD TEST CIRCUIT



C₁ ADJ. FOR MAX. OUTPUT (.01 NOM.)
 RI ADJ. FOR CORRECT FILT. TEMP.
 TI SPECIAL, DESIGNED FOR 20 Kc/s OPERATION (NOM)