

ADMIRALTY SURFACE WEAPONS ESTABLISHMENT

Specification AD/CV 254 Issue 8 Dated 30.3.62. To be read in conjunction with K1001.	<u>SECURITY</u>	
	<u>Specification</u> Unclassified	<u>Valve</u> Unclassified

→ Indicates a change

<u>TYPE OF VALVE:</u> Cathode Ray Tube			<u>MARKING</u>	
<u>TYPE OF DEFLECTION:</u> Electro magnetic Symmetrical			See K1001/4	
<u>TYPE OF FOCUS:</u> Electro static			<u>BASE</u> BS448/B8-0	
<u>BULB:</u> Internally coated with conductive coating.			<u>CONNECTIONS</u>	
<u>SCREEN:</u> BY8			PIN	ELECTRODE
<u>PROTOTYPE:</u> VCRX 134			1.	Pin omitted
			2.	Anode 1 a ₁
			3.	Anode 2 a ₂
			4.	Pin omitted
			5.	Grid g.
			6.	Cathode k.
			7.	Heater h.
			8.	Heater h.
			Side Contact	Anode 3 a ₃
<u>RATING</u>				
			Note	
→ Heater Voltage (V)	4.0			
Heater Current (A)	1.0			
Max. 3rd Anode Voltage (kV)	9.0			
<u>TYPICAL OPERATING CONDITIONS</u>				
3rd Anode Voltage (kV)	8.0			
2nd Anode Voltage (kV)	1.3	A		
	±100V			
1st Anode Voltage (kV)	1.35	A		
	±100V			
Beam Current (μA)	150	B		
Vg for cut-off (approx.) (-V)	70			
<u>CAPACITANCES (pF)</u>				
→ Max. C grid to all other electrodes	20	C		
Max. C cathode to all other electrodes.	20			
			<u>PACKAGING</u>	
			See K1005	
<u>NOTES</u>				
A. The first anode must always be at least 50V positive to the second anode.				
B. Measured under suitable pulse conditions.				
C. Target to be 15 pF.				

CV254

TESTS

To be performed in addition to those applicable in K1001.

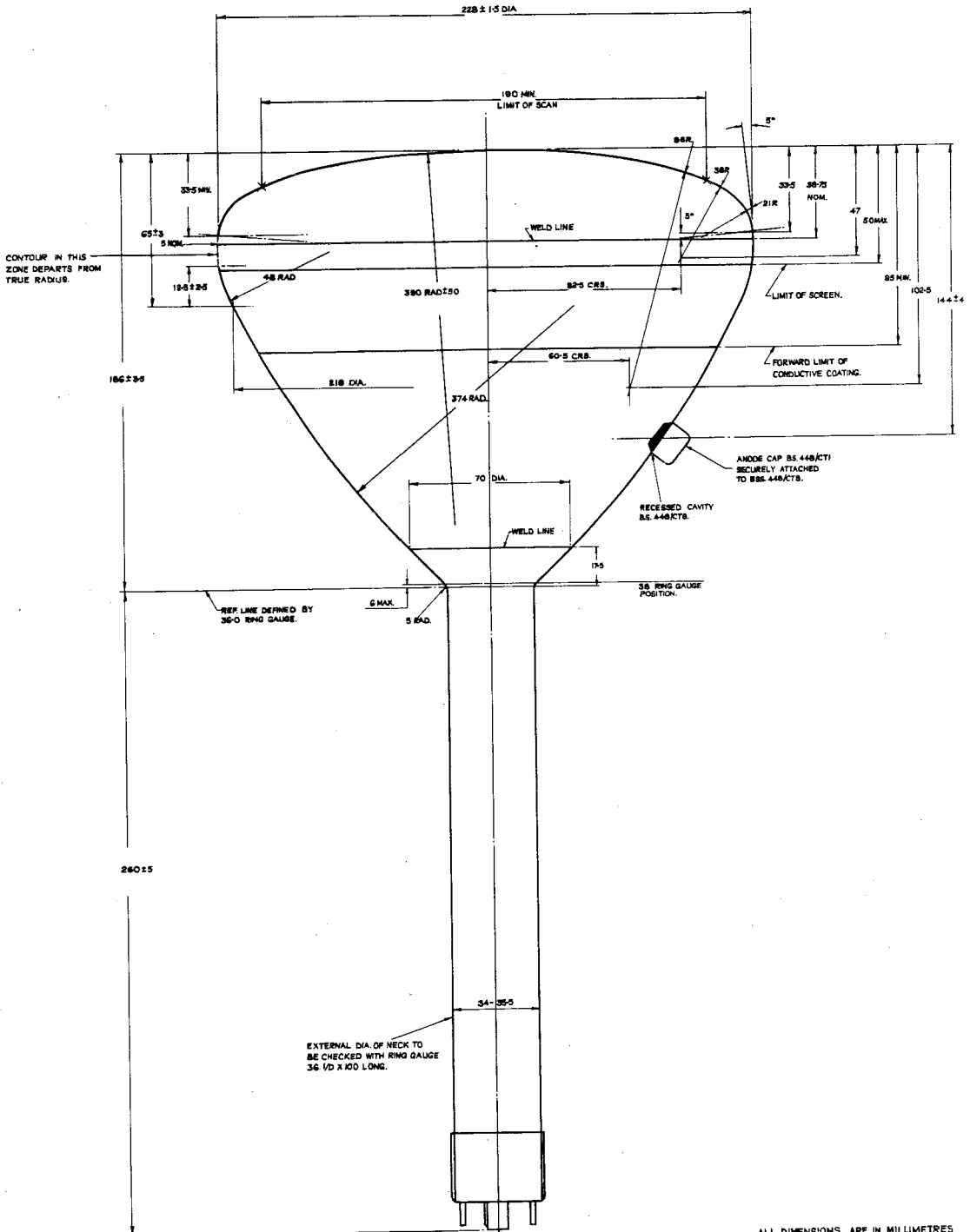
Tests are to be performed in the specified order unless otherwise agreed with the Inspecting Authority.

Test conditions - unless otherwise stated:-

V_h (V) 4.0	V_{g1} (V) Adjust	V_{a1} (kV) $1.35 \pm 100V$	V_{a2} (kV) Adjust	V_{a3} (kV) 8.0
(See Note A on Page 1)				

	Test	Test Conditions	AQL %	Insp. Level	Sym- bol	Limits		Units
						Min.	Max.	
a	Heater Current	No voltages except V_h .		100%	I_h	0.7	1.2	A
b	Negative Grid Voltage for out-off.	V_{a2} = Adjust for optimum focus. V_g = Adjust.		100%	V_g	50	80	V ←
c	Beam Current	V_{a2} = As for test "b" above. V_g = Adjust to give a light output of 1.0 Candela using a focused raster of convenient size.		100%	I_{a3}	-	150	μA
d	(i) Line width	V_{a2} = as for test "b" above.		100%		-	0.8	mm
	(ii) 2nd Anode Voltage	V_g = Adjust as for Test "c" above Linear line scan - 190 mm in X and Y directions successively.		100%	V_{a2}	1200	1400	V
e	Deviation of centre of un-deflected spot from centre of screen.	V_{a2} = as for test "b" above.						
		V_g = Any convenient value to give reasonable brightness.		100%		-	10	mm
f	Grid Insulation	V_{a2} = as for test "b" above.						
	(i) Leakage Current or (ii) Increase in Voltmeter reading.	V_g = -100V or See K1001/5A.3.2 with resistor = 15.4M ohms.		100%	I_g	-	6.5	μA
g	<u>Heater - Cathode Insulation</u> Leakage Current	V_{hk} = -100V						
		See K1001/5A.3.3.		100%	I_{h-k}	-	200	μA ←

	Test	Test Conditions	AQL %	Insp. Level	Sym- bol	Limits		Units
						Min.	Max.	
h	Radial Movement of edge of bulb.	Tube to be rotated about the neck.		100%		-	5	mm
j	Useful Screen Area. Diam. through centre of screen.	V_{a2} = as for test "b" above.		100%		190	-	mm
→ k	Persistence Decay time to 0.014 foot-lamberts.	V_{a2} = as for test "b" above. V_g = adjusted for luminance of 2 foot - lamberts from a close linear raster of convenient size, viewed through a C2 filter. Excitation time = 30 secs.	6.5	IB		30	60	sec.
→ l	Capacitances	See K1001/APP ILL. Note C on page 1.	6.5	IB				
→	(i) C grid to all other electrodes.					-	20	pF
→	(ii) C cathode to all other electrodes.					-	20	pF



ALL DIMENSIONS ARE IN MILLIMETRES (A0177)